

Shell

**Models 1170, 1176, 1178, U6003, U6003-001
U6007, U6039, U6039-030, U6041, U6049**

Ref. No.	Part No.	Description
1	162226CP	Dirt Finder Lens - 1176, 1178, U6007, U6039, U6039-030, U6041
2	162608CH	+ Indicator Lens - 1176, 1178, U6007, U6039, U6039-030, U6041
3	42256010	Exhaust Cover - U6039, U6039-030, U6041
	42256001	Exhaust Cover - 1178, U6007
	42256026	Exhaust Cover - U6003, U6003-001
	42256027	+ Exhaust Cover - JX - U6049
	37257049	+ Exhaust Cover - 1170
	164811AR	+ Exhaust Cover - 1176
4	12358	Diffuser
5	161469KY	+ Full Bag Indicator - 1176, 1178, U6007, U6039, U6039-030, U6041
	14373JM	+ Full Bag Indicator
6	161334	+ Muffler (3)
7	12954	* Screw (3)
8	12910	Clamp (2)
9	160053	Cable Tube
10	160048	* Lead Wire
11	160356	* Terminal (3)
12	161398JM	Bag Housing - Front Half - 1170, U6003
	164713JM	Bag Housing - Front Half
13	162008JM	Latch Cover
14	162007	* Screw
15	21447003	* Screw (13) - 1170, U6003, U6003-001, U6049 (14) - 1176, 1178, U6007, U6039, U6039-030, U6041
16	160110BZ	Bushing
17	12171	* Pin
18	38336001	+ Balance Spring - 1178, U6003, U6003-001, U6007, U6039, U6039-030, U6041, U6049
	160143AY	+ Balance Spring - 1170, 1176
19	160017	* Retaining Ring
20	12121	Filter Retainer
21	12122	Filter
22	12155	Gasket
23	12156	+ Secondary Filter Gasket
24	12160	+ Upper Motor Gasket
25	12119	Motor Support Bracket
26	12146	* Screw
27	12954	* Screw (3)
28	12662	Muffler
29	4010005D	Throw Away Bag Assem. - 3 Pack
	4010006D	+ Throw Away Bag Assem. - 9 Pack
30	14903BU	+ Valve Cover Assem.
31	12516	Gasket
32	38711010	+ Valve
33	12076	+* Side Valve Seal (2)
34	14922JM	Rear Bag Housing
35	13301	* Washer
36	35474004	Hose Connector Lock
37	38411026	+ Valve Knob
38	17743	+ Capsert (5)
39	12144	* Hinge Shaft Plate (2)

Ref. No.	Part No.	Description
40	14507	+ Bottom Seal
41	641762	+* Screw (3)
42	12556	+* Seal
43	13770JM	+ Hose End
44	43431058	Hose
45	12860	+* Screw (2)
46	160169JM	Motor Cover
47	12535	+ Lower Motor Gasket
48	38511020	Alignment Ring
49	12154	+ Motor Gasket
50	33423007	Nut
51	19555	+* Spring Washer
52	161737	+ Insulating Pod (2)
53	160142	+ Air Seal
54	163135	+ Lens Seal
55	160080BZ	+ Pivot Bearing
56	160058	+ Bolt
57	12143	+ Hinge Shaft
	48613	+* Rivet (2) - U6049
58	12030	+ Strain Relief
59	27317307	Dirt Finder Lamp - 1176, 1178, U6007, U6039, U6039-030, U6041
60	162423	Light Socket Assem. - 1176, 1178, U6007, U6039, U6039-030, U6041
61	164630AY	+ Air Director Plate - 1176, 1178, U6007, U6039, U6039-030, U6041
62	34755001	+ Clamp (2)
63	163814	+ Exhaust Cover Seal
64	160065	+ Clip (2)
65	12227	Connector (2) - 1176, 1178, U6007, U6039, U6039-030, U6041
66	43211010	Control Cable
67	21641623	* Nut
68	160059	+* Washer (2)
69	160086JM	+ Actuator Bar Assem.

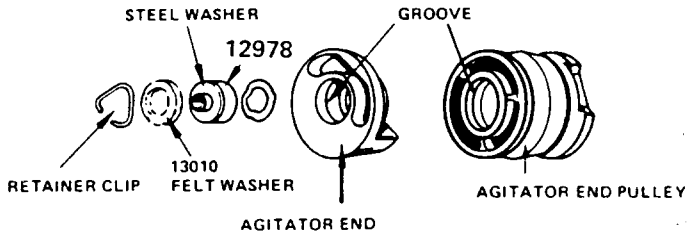
ITEMS NOT ILLUSTRATED

170975	+ Wrench - Special (This is a 1/2", 12 point, deep offset box wrench used on It. 56, Part #1 60058, Bolt, in conjunction with the adjustment of the control cable.)
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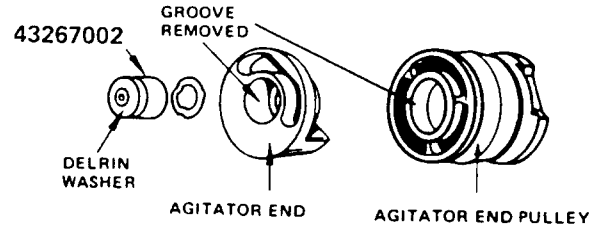
Agitator

Models 1170, 1176, 1178, U6003, U6003-001, U6007, U6039, U6039-030, U6041, U6049

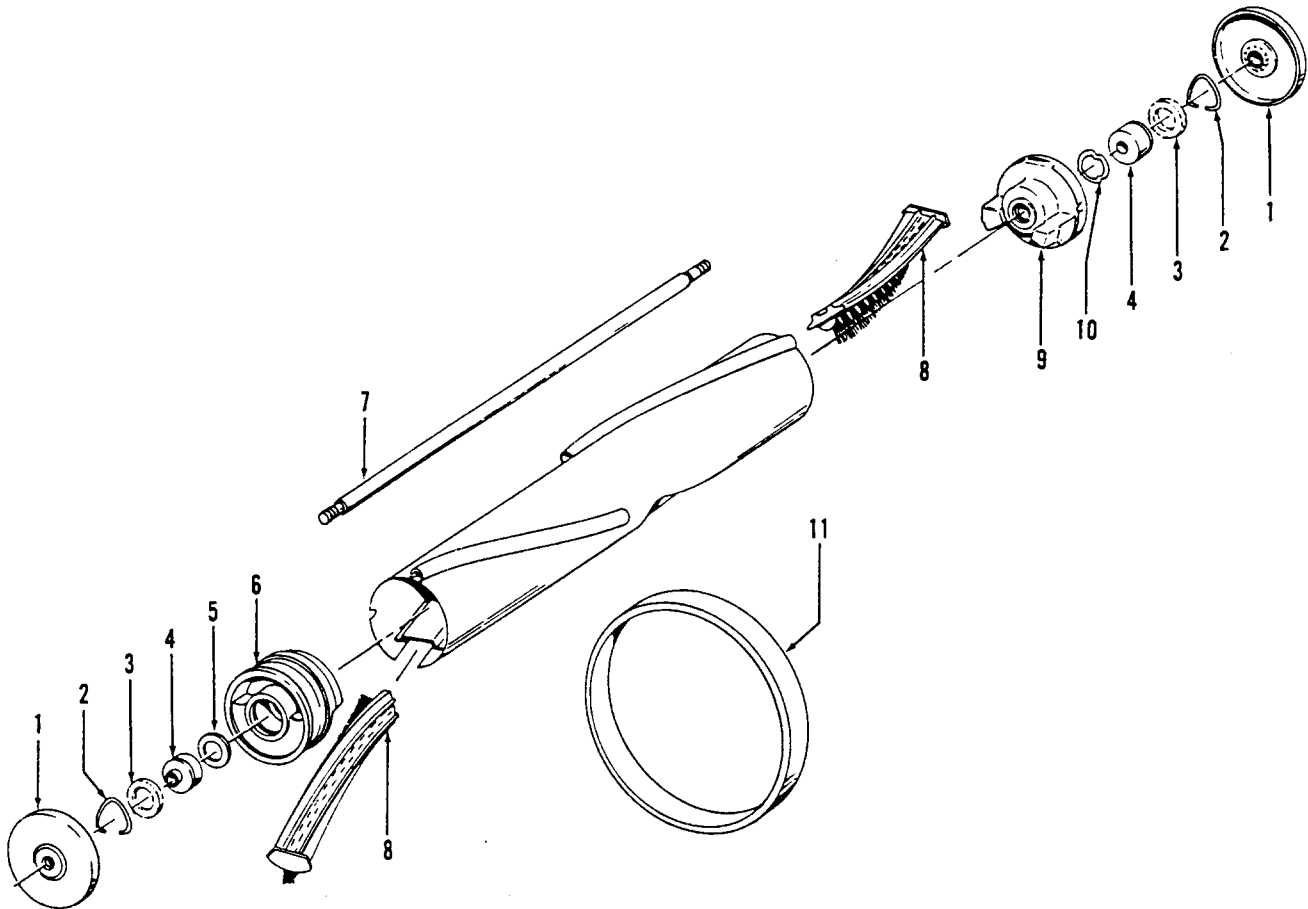
Bearing Assm. 12978 and Related Components



Bearing Assm. 43267002 and Related Components



CURRENT

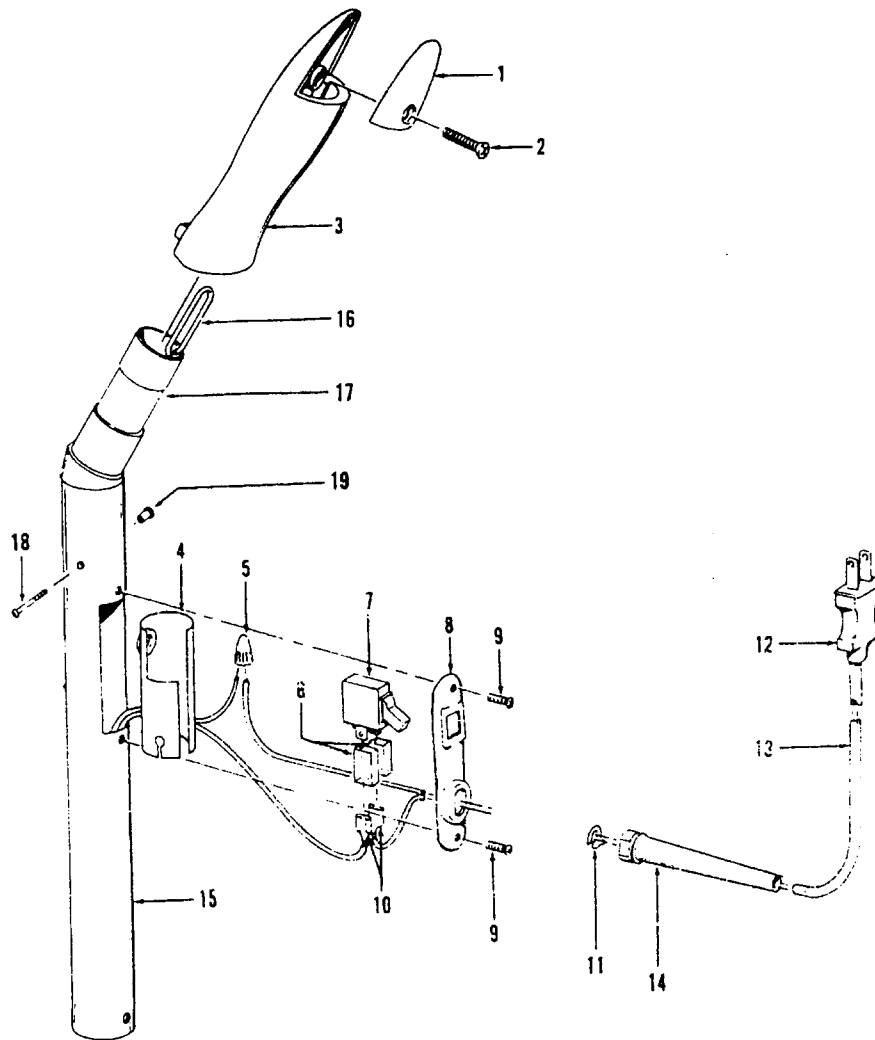


Ref. No.	Part No.	Description
	160540 HE	Agitator Comp.
1	12985 AY	Thread Guard
2	12987	+* Clip (2)
3	13010	* Felt Washer (2)
4	12978	Agitator Bearing Assm. (2)
		(Use w/items 2,3)
	43267002	Agitator Bearing Assm. (2) (Current)
5	17396	* Rubber Thrust Washer

Ref. No.	Part No.	Description
6	160538	Agitator End Pulley
7	160070	Agitator Shaft
8	160646 BZ	Agitator Brush - Reverse Helix (2)
9	160542	Agitator End
10	21347003	* Thrust Washer
11	12471 AG	Belt
	160646 BZ	Agitator Brush

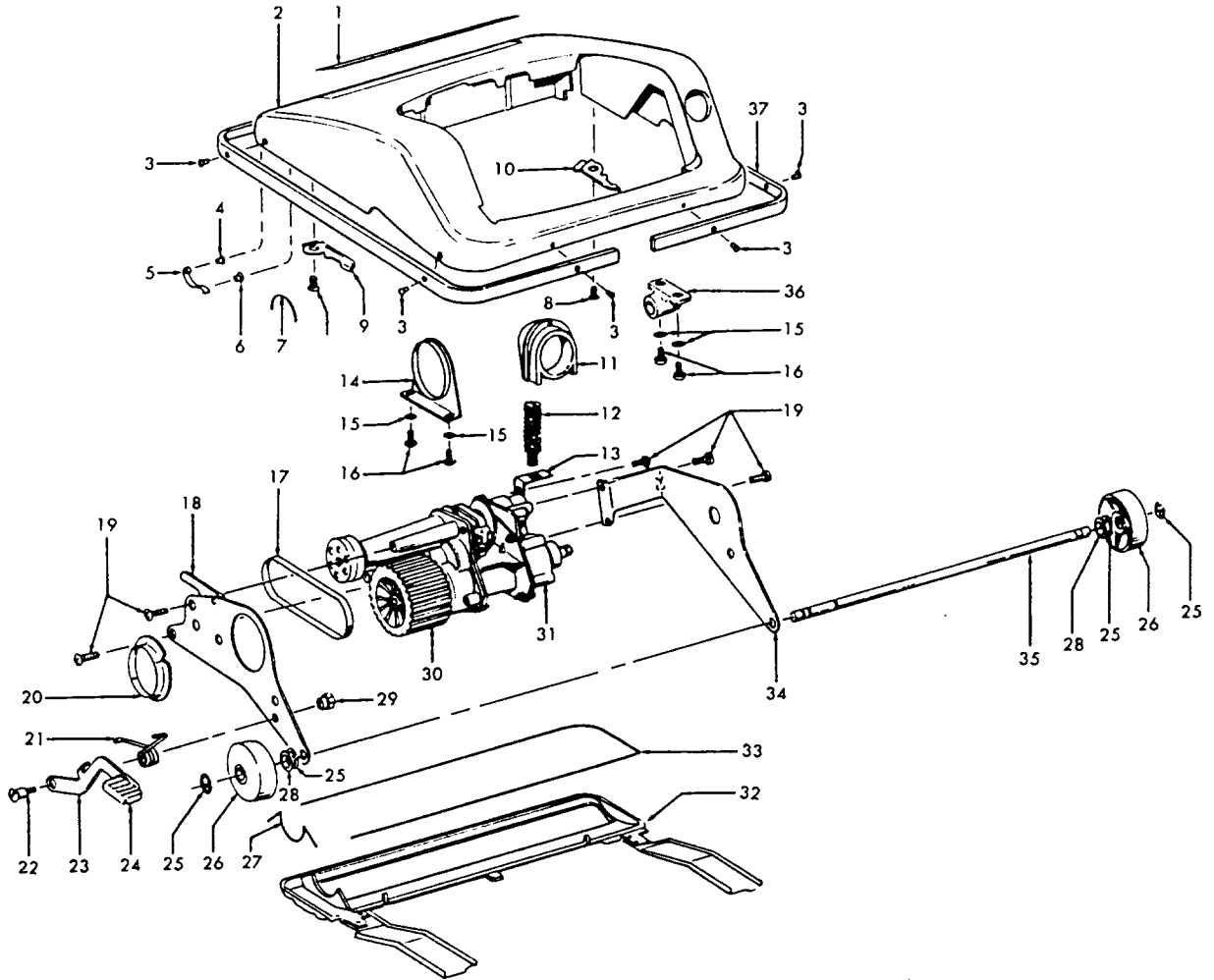
Shell Models

1170, 1176, 1178, U6003, U6003-001,
U6007, U6039, U6039-030, U6041, U6049



Ref. No.	Part No.	Description
	160092AG	Handle Cap - 1170, 1176, 1178, U6003, U6007
	37258044	Handle Cap - U6003-001, U6039, U6039-030, U6041, U6049
	160092LU	+ Handle Cap
2	160056	Screw
3	160152KD	+ Handle Grip
	48663159	Handle Grip
	160152DS	+ Handle Grip
	160152JX	+ Handle Grip
4	12272	+ Switch Insulating Sleeve
5	48969	* Wire Nut
6	161737	+ Insulating Pod (2)
7	12971	Switch
8	12973DN	+ Switch Cover Plate - 1178
	12973DL	+ Switch Cover Plate - U6003, U6007
	12973AW	Switch Cover Plate

Ref. No.	Part No.	Description
9	21465314	* Screw (2)
10	160356	* Terminal (2)
11	12988AW	+* Retainer
12	35380	Service Plug
13	46363195	Cord - 1170, 1176, 1178, U6003, U6003-001, U6041, U6049
	46383068	Cord - U6007, U6039, U6039-030
14	31969AG	Cord Protector
15	160167JM	+ Handle Tube
16	160095AY	Tension Wire
17	160094JM	Handle Support
18	18805	* Screw - Special
19	19462	Handle Bolt Nut



Main Casting

Models 1170, 1176, 1178, U6003, U6003-001, U6007 U6039, U6039-030, U6041, U6049

Ref. No.	Part No.	Description
1	52115008	+ Nameplate
2	161392HH	+ Main Casting - 1170, 1176
	42241051	Main Casting - U6041
	42241052	+ Main Casting
	42241057	+ Main Casting
3	12997AW	* Rivet (6)
4	12133	+* Rivet (2)
5	12128AY	Clamp Spring (2)
6	12132	+* Rivet (2)
7	12173	* Upper Pulley Seal
8	12150	+* Screw (2)
9	12149	Latch L. H.
10	12148	Latch R.H.
11	38638008	Hose Adapter
12	160146	Dash Pot Spring
13	160122	+ Bellows Bracket
14	160069	+ Trunnion Bearing
15	160113	+* Washer (4)
16	12146	* Screw (4)
17	160147AG	Power Belt
18	163336	Frame - L.H. - 1178, U6003, U6003-001, U6007, U6039, U6039-030, U6041, U6049
	160109	+ Frame - L. H. - 1170, 1176
19	16295	* Screw (5)
20	38511020	Bearing Half (2)
21	160148	Handle Control Spring
22	160115	Screw
23	160164JM	+ Handle Control Lever - 1170, 1176
	163347JM	Handle Control Lever - 1178, U6003, U6003-001, U6007, U6039, U6039-030, U6041, U6049

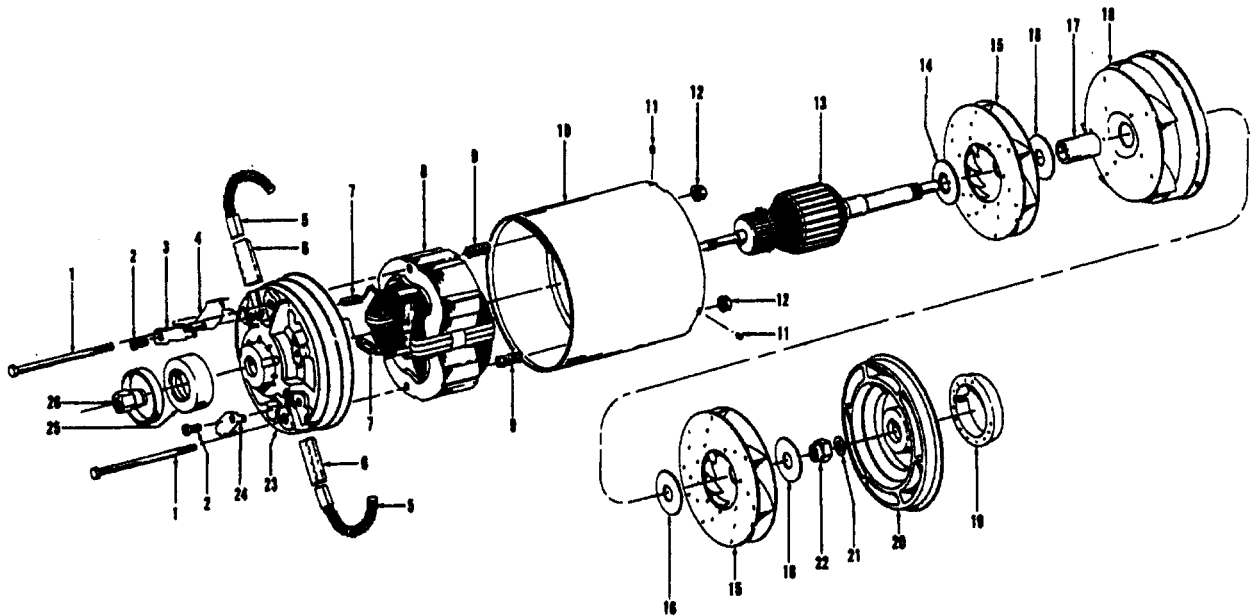
Ref. No.	Part No.	Description
24	38426072	+ Foot Pad - JM
25	13730	* Lock Ring (4)
26	163346AG	Rear Wheel
	32175003	Caster Wheel (2) - 1170, 1176
27	12172	*+ Lower Pulley Seal
28	21312772	* Washer (2)
29	162389EF	Hex Nut
30	163340AG	Drive Wheel Comp.
	160155AG	Drive Wheel Comp. - 1170,1176
31	43124010	Power Unit
32	42245027	+ Cleaner Bottom Plate
33	160064	+ Bottom Plate Gasket
	12630	+ Bottom Plate Gasket - U6049
34	163333AY	Frame R.H. - 1178, U6003, U6003-001, U6007, U6039, U6039-030, U6041, U6049
	160103	+ Frame R.H. - 1170,1176
35	160120FW	Rear Wheel Shaft
36	12123	Bearing
37	165073JM	+ Furniture Guard

ITEMS NOT ILLUSTRATED

160031	* Nut (Power Drive Unit - Drive Shaft/ Drive
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Motor

Models 1170, 1176, 1178, U6003, U6003-001
U6007, U6039, U6039-030, U6041, U6049

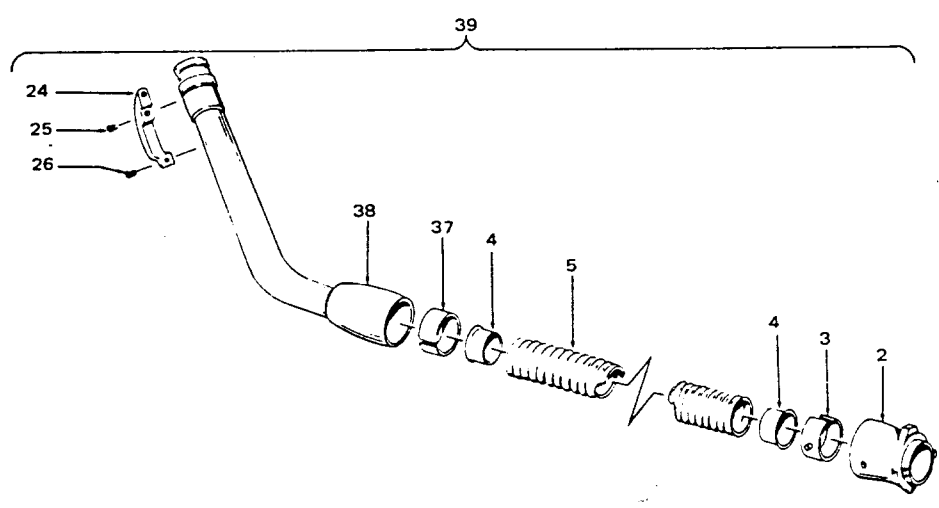
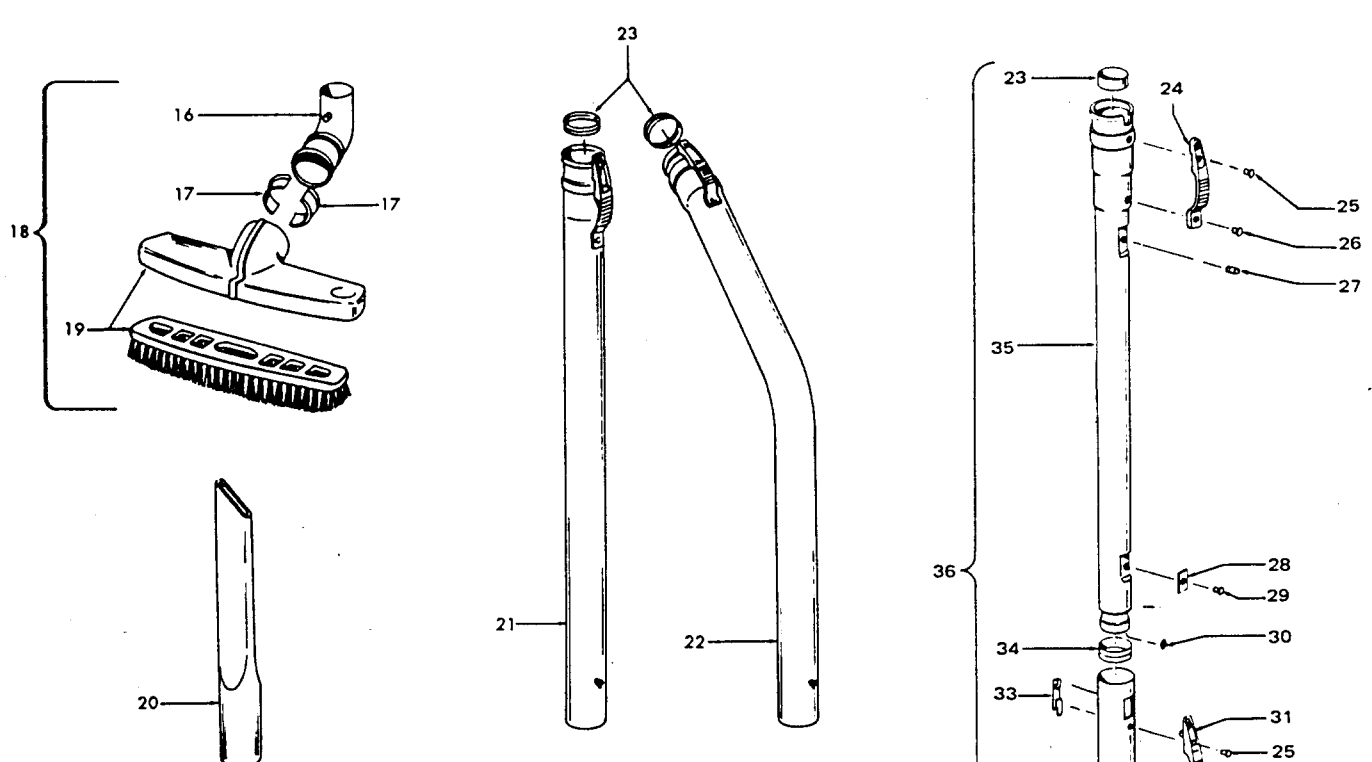
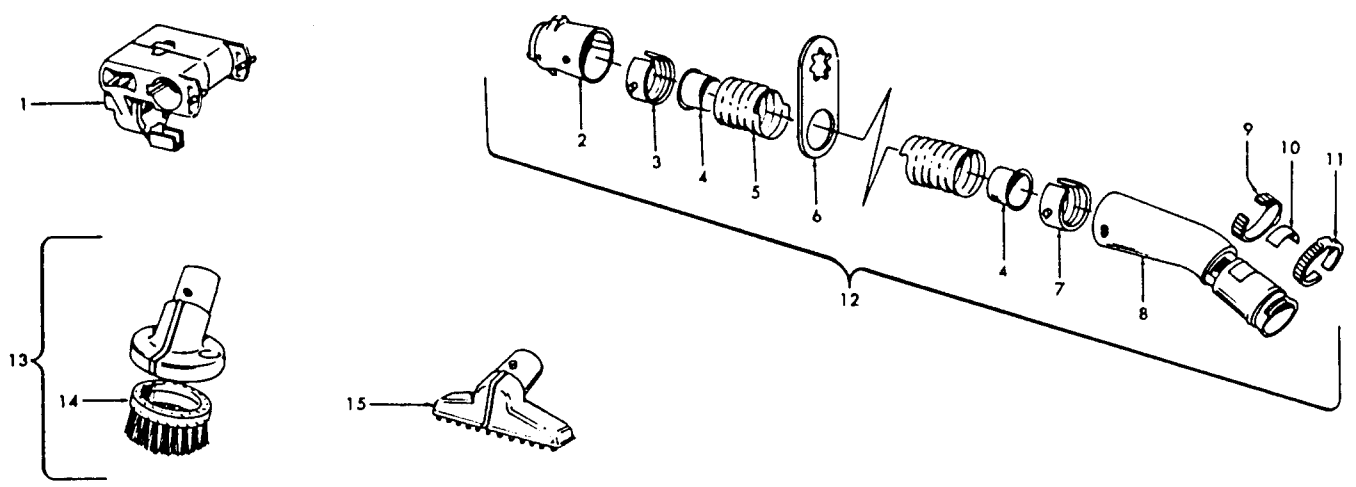


Ref. No.	Part No.	Description
1	160083	+ Motor Comp.
	12022	Field Lamination Bolt (2)
2	21447028	*+ Screw (2)
3		Not Applicable
4	12033	+ Motor Brush Retainer
5	12031	Motor Brush Assem. (2)
6	12029	Motor Brush Holder (2)
7	161737	+ Insulating Pod (2)
8	167677	+ Field Assem.
9	12854	Spring (2)
10	12050	Motor Casing
11	12007	* Pin (3)
12	21651037	+ Nut Special (2)
13	167672	Armature
14	12003	Fan Spacer
15	43566003	Fan (2)

Ref. No.	Part No.	Description
16	21312700	Washer (3)
17	170055	+ Fan Spacer
18	18656	Interstage Assem.
19	12089	Motor Mount - R.H.
20	12038	+ Motor End Cap & Bearing Assem.
21		Not Applicable
22	12000	Fan Nut
23	12059	Motor Brg. Hsg. & Brg. Assem.
24	12033	+ Motor Brg. Retainer
25	12090	Motor Mount - L.H.
26	12009AY	Nut

ITEMS NOT ILLUSTRATED

12154 + Motor Gasket



Cleaning Tools

Dial-A-Matic/Power Drive

Ref. No.	Part No.	Description
1	36433042	Tool Storage Rack - JM
2	12593JM	Hose Connector
3	12615BZ	Hose Connector Collar
4	32156010	Hose Sleeve
5	43434172	Hose Comp. (w/o Suction Regulator)
6	34334010	+ Hose Storage Loop
7	36116006	Hose Connector Collar - JM
8	43466044	Hose Grip - AAP
9	38711006	Suction Control Ring
10	51869006	Hose Connector Label
11	36153009	Latch Ring
12	43434149	+ Hose Comp. - JM - U5909
	43434172	Hose Comp. (w/o Suction Regulator)
13	161851JM	+ Dusting Brush Comp.
	43414064	Dusting Brush (One Piece)
14	13263BZ	+ Brush (Use w/l 61 851 JM)
15	43414057	Furniture Nozzle Assem.
16	13154JM	+ Floor Brush Swivel & Collar (Use w/13077JM)
	38644040	Swivel Connector (Use w/43414073)
17	13276	Floor Brush Swivel Bushing (Use w/13154JM)
	33712007	Split Ring (Use w/38644040)
18	13077JM	+ Floor Brush Comp.
	43414073	Floor Brush Comp.
19	13155JM	+ Floor Brush Nozzle & Brush
20	38617017	Crevice Tool
21	43453027	Extension Tube

Ref. No.	Part No.	Description
22	43466040	Extension Tube - Curved
23	12845JM	Gasket
24	12846AG	Tube Latch
25	12772	+* Rivet
26	12783	+* Rivet
27	12763AW	* Rivet
28	12824	+ Reinforcement Plate
29	12600	* Rivet
30	21312704	* Washer
31	36152018	Tube Latch - Outer
32	12597	Extension Tube Assem. - Outer
33	12589	Extension Tube Guide
34	12844JM	+ Gasket - Inner
35	12598	+ Extension Tube Assem. - Inner
36	43458001	Extension Tube Assem. Comp.
37	12704BZ	Hose Grip Collar
38	43468018	+ Hose Tube Curved
39	43434172	Hose Comp. (1121/1131)

ITEMS NOT ILLUSTRATED

58544004	+ Cleaning Tool Bag
169460JM	+ Ultraflex Hose - 50' length
43431011	+ Tufflex Hose - 50' length
43414016	Furniture Brush - AG