

**Portapower**

**Models S1077-033, S1077-060, S1127**

Ref. No.	Part No.	Description
1	4010038N	Disposable Bag (5 - Pk)
2	46550AG	Disposable Bag Retainer
3	38663010	Disp. Bag Support Tube
4	37223067	Housing Assm. - RH - JM
	37223211	Housing Assm. - RH - AAP - S1127
5	42227015	Bag Door Assm. Comp. - MS
6	162062AY	Hinge Pin (2)
7	23737202	Caster Wheel Assm.
8	162083JM	Secondary Filter
9	33712005	Pressure Pad
10	37922002	Terminal Shield
11	27666702	Terminal (Lead Wire)
12	28177006	Switch
13	38421012	Switch Button - AG
14	38768021	Diffuser Door - MS
15	36215030	Cord Protector - S1127
16	46363271	Attach. Cord - AAP
17	12227	Insulated Terminal
18	46216002	Lead Wire - Black
19	43177069	Motor Assm. Comp.
20	37223064	Housing Assm. - LH - JM
	37223084	Housing Assm. - LH - AAP - S1127

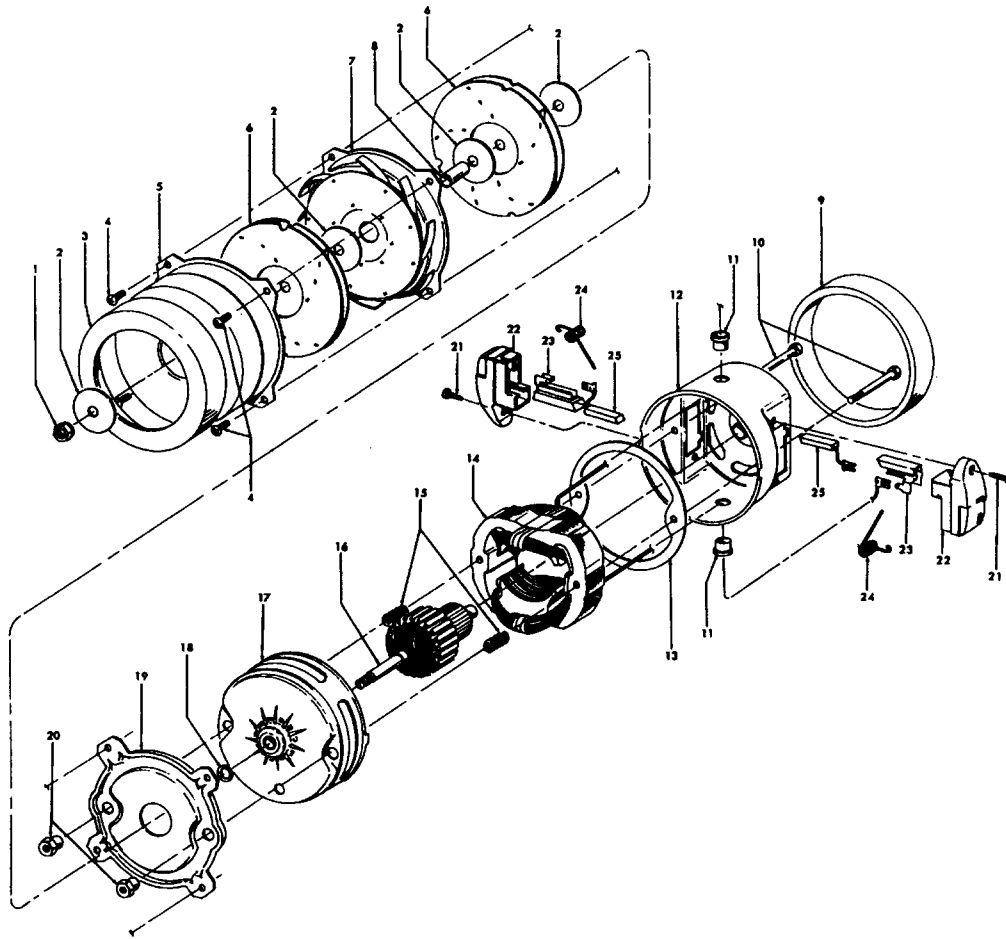
Ref. No.	Part No.	Description
21	21447043	* Screw - Self Tapping (2)
22	21479573	Screw - Self Tapping (4)
23	38522050	Tire - MS (2)
24	32811012	+ Wheel - Outside - AG (2)
25	21447201	+* Screw - Self Tapping - AY (2)
26	43248040	Frame & Inner Wheel Assm.
27	43662023	Bag Assm. Comp. - Cloth (Reusable) - S1127

**PACKAGING MATERIAL**

58152061	+	Canon
58152080	+	Carton - S1077-060
58152085	+	Carton - S1127
58219011	+	Cleaner Support
58366072	+	Side Support

**ITEMS NOT ILLUSTRATED**

34366001		Diffuser - S1127
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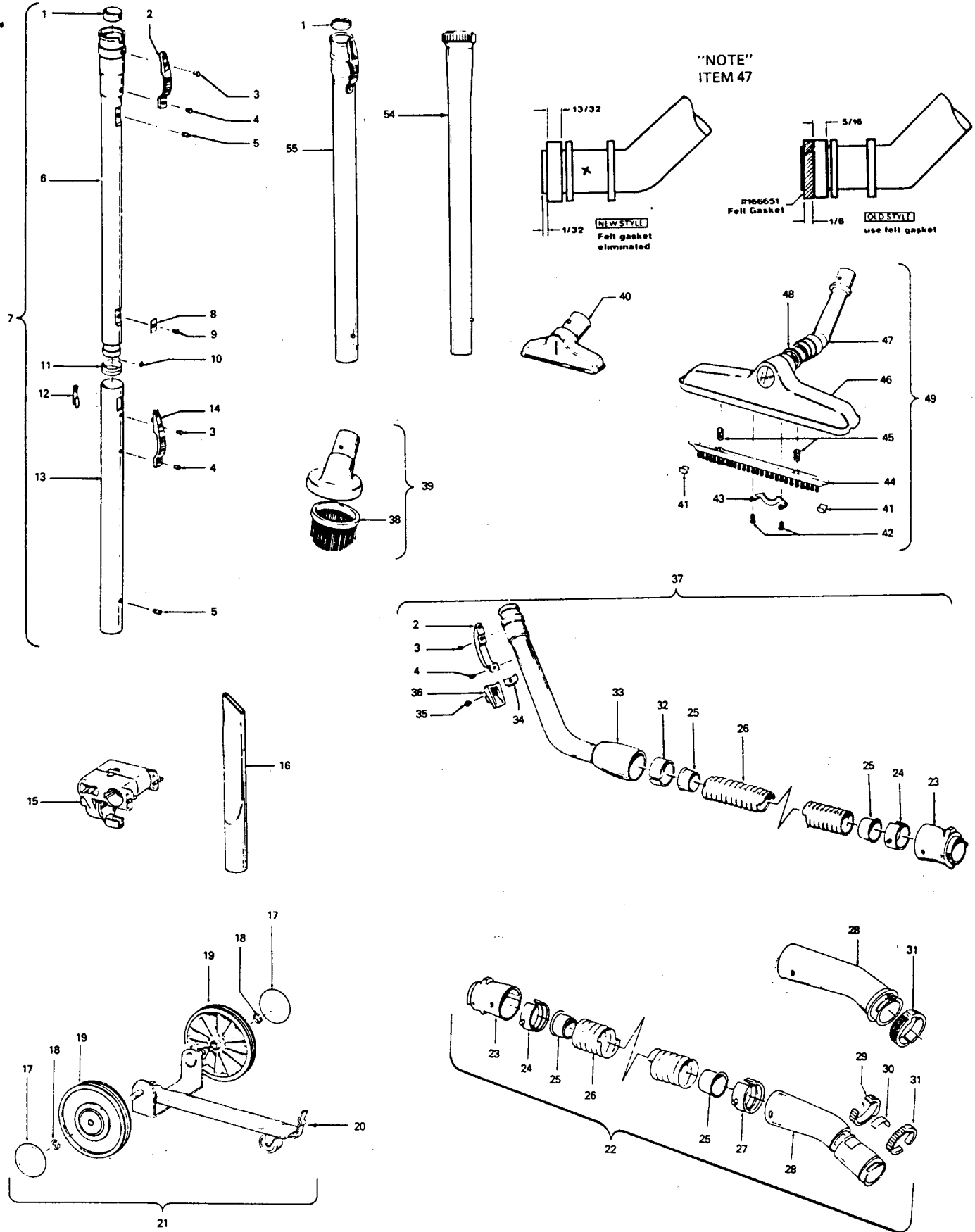


Ref. No.	Part No.	Description
1	33426001	Nut
2	21312701	* Washer (4)
3	31328002	+ Motor Mount
4	21434224	+* Screw - Self Tapping (4)
5	37191016	Outerstage Housing
6	43566017	Fan Assem. (2)
7	43551005	Interstage Assem.
8	31742010	Fan Spacer
9	31178007	Motor Gasket
10	33421004	+ Field Lamination Bolt (2)
11	27452109	Snap Bushing (2)
	169702BZ	+ Bushing - S1049-022, S1049-060, S1075-060, S1077-033, S1077-060, S1079-060, S1127
12	42937003	Motor Housing Assem. - Upper
13	31193011	+ Air Baffle Not Applicable - S1049-060, S1075-

Ref. No.	Part No.	Description
		060, S1077-060, S1079-060, S1127
14	45311035	Field Assem. Comp.
	45311051	Field Assem. Comp. - S1049-022, S1049-060, S1077-033, S1077-060, S1127
15	167721FW	Compression Spring (2)
16	44765171	Armature Assem. Comp.
17	37191085	Motor Housing Assem. - Lower
18	31148002	Spacer
19	36322002	Interstage Mounting Plate
20	167695EF	Nut - Special (2)
21	21429406	* Screw (2)
22	167696AG	Brush Carrier (2)
23	168037	Brush Holder (2) - Use Brush Carrier 47318008 (Incl. It. 22 - 25)
24	38353004	Spring (2)
25	167681	Motor Brush & Terminal Assem.

# Cleaning Tools & Hose

Models 404, 409, S1015, S1015-030, S1015-031, S1015-032, S1015-033, S1015-075, S1029, S1029-075, S1049, S1049-022, S1055, S1075, S1077, S1077-033, S1079



## Cleaning Tools

## Models 404, 409, S1015, S1015-030, S1015-031, S1015-032 S1015-033, S1015-075, S1029, S1029-075, S1049, S1049-022, S1055, S1075, S1077, S1077-033, S1079

Ref. No.	Part No.	Description	Ref. No.	Part No.	Description
1	12845JM	Gasket - 404, 409, S1015	28	43466044	Hose Grip Assm. AAP - S/C
2	12846AG	Tube Latch - 404, 409, S1015	29	38711006	Suction Control Ring - S1015-030, 031, 032, 033, 075, S1029, S1029075, S1049, S1049-022, S1055, S1079
3	12772	+* Rivet (3) - 404, 409, S1015	30	51869006	Hose Connector Label - S1015-030, 031, 032, 033, 075, S1029, S1029075, S1049, S1049-022, S1055, S1079
4	12783	+* Rivet (3) - 404, 409, S1015	31	36153009	Latch Ring - S1015-030, 031, 032, 033, 075; S1029, S1029-075, S1049, S1049-022, S1055, S1075, S1077, S1079
	12763AW	* Rivet (2) - 404, 409, S1015	32	12704BZ	Hose Grip Collar - 404, 409, S1015
6	12598	+ Ext. Tube Assm. - Inner - 404, 409, S1015	33	43466044	Hose Grip Assm. AAP - S/C
7	43458001	Ext. Tube Assm. Comp. - 404, 409, S1015	34	13257BZ	Suction Regulator Support - 404, 409, S1015
8	12824	+* Reinforcement Plate - 404, 409, S1015	35	13275	+* Machine Screw - 404, 409, S1015
9	12600	* Rivet - 404, 409, S1015	36	13142AG	Suction Regulator - 404, 409, S1015
10	21312704	* Washer - 404, 409, S1015	37	N/A	Use item 22
11	12844JM	+ Gasket - Inner - 404, 409, S1015	38	13263BZ	+ Brush (Use w/ 61851 JM)
12	12589	Ext. Tube Guide - 404, 409, S1015	39	43414064	Dusting Brush (One Piece)
13	12597	Ext. Tube Assm. - Outer 404, 409, S1015	40	43414057	Furniture Nozzle Assm.
14	36152018	Tube Latch - Outer - 404, 409, S1015		38614024	Furniture Nozzle - S1077, S1077-033
15	36433042	+ Tool Storage Rack - S1015-032, S1029, S1029-075, S1077, S1077-033, S1079	41	166646	Brush Retainer Clip
16	38617017	Crevice Tool	42	166648AW	+* Screw - Self Tapping (2)
17	169242	Wheel Cover - S1029, S1029-075, S1077	43	166650AY	+ Nozzle Tube Clamp
18	160017	* Retaining Ring - S1029, S1029-075, S1077	44	166656	Brush Back Assm.
19	43247006	Wheel (Incl. Tire) - S1029, S1029-075 S1077	45	166649FW	Spring (2)
20	43248005	+ Dolly Bracket (incl. Caster Wheel) S1029, S1029-075	46	166763DM	+ Nozzle & Lock Assm. - 404, 409
21	43248010	+ Dolly Comp. - S1029, S1029-075		43414089	Nozzle & Lock Assm.
	43248011	+ Dolly Comp. - S1077	47	166652JM	Nozzle Tube Comp. (See Note)
22	43434223	Hose Assem. Comp.	48	166651	Gasket (Felt)
23	12593JM	Hose Connector	49	0M114169	Rug & Floor Nozzle Assm.
	38656007	Hose Connector - S1075, S1077	54	3863801P	Extension Tube - Poly - AG
24	12615BZ	Hose Connector Collar	55	43453027	Extension Tube
	38671011	Hose Connector Collar - S1075, S1077	ITEMS NOT ILLUSTRATED		
25	32156010	Hose Sleeve (2)	58544004	+ Cleaning Tool Bag	
26	43434213	Hose Complete	170110	+ Shag Rake	
	38671001	Hose Less Ends - Blow Molded - S1075, S1077	161852JM	+ Furniture Brush	
27	36116006	Hose Connector Collar - S1015-030, 031, 032, 033, 075, S1029, S1029-075, S1049, S1049-022, S1055, S1079	633217A	+ Rug & Floor Nozzle Assm. - 404	
	36171025	Hose Connector - Collar - S1075, S1077	43414016	furniture Brush - AG	