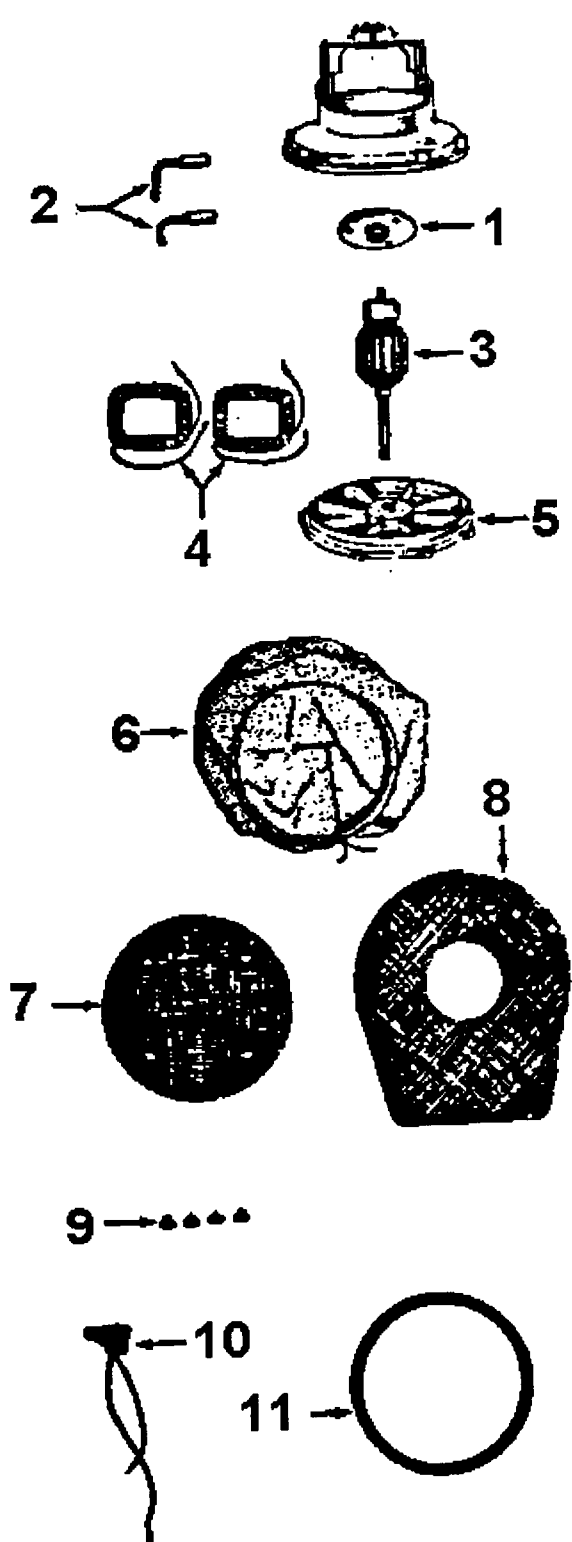
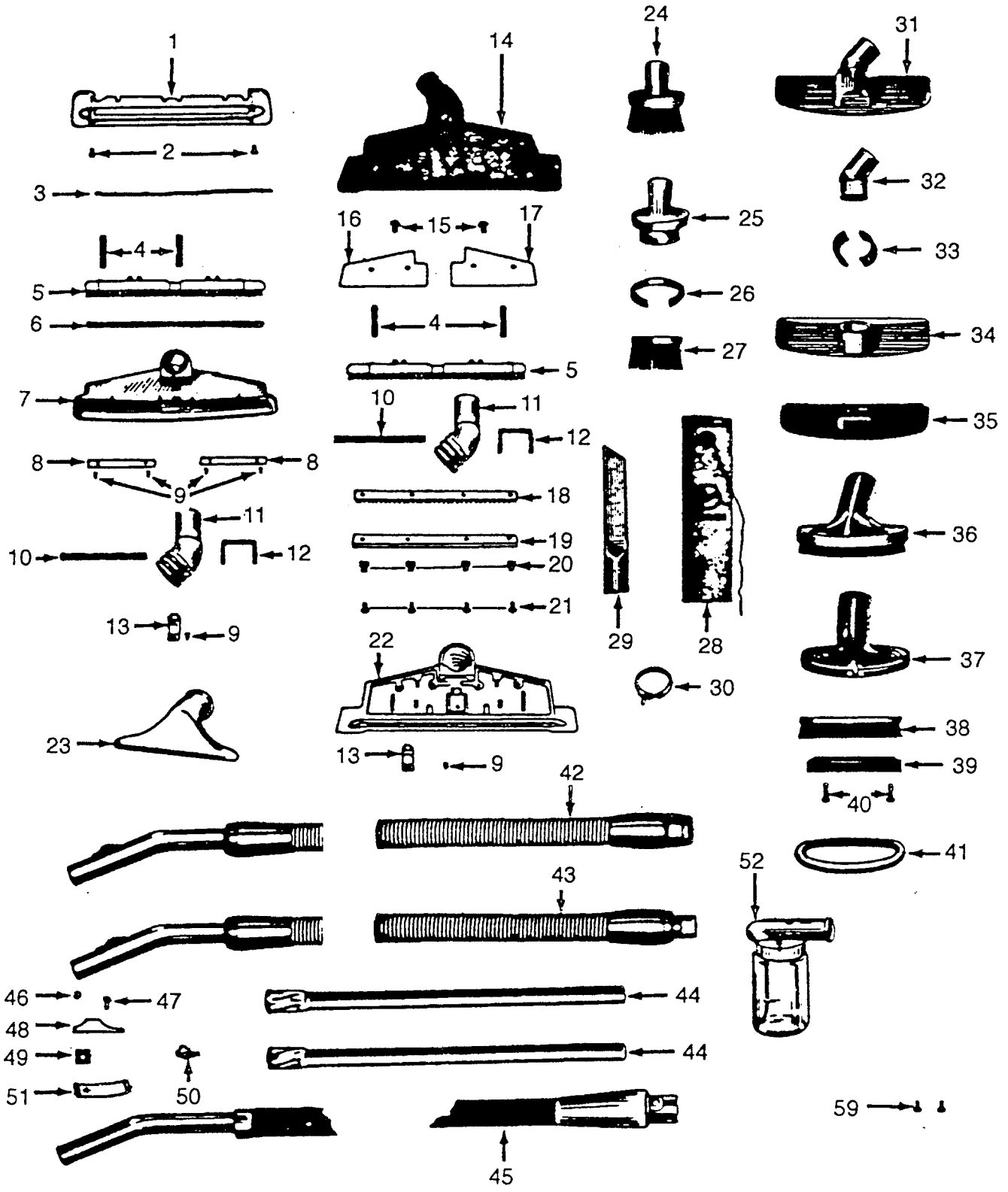


# Motor

# Models 41, 42, 50, 51, 53, 55, 415



Ref. No.	Part No.	Description
1	15856	+ Upper Bearing - Except 415
	82889	+ Upper Bearing - 415
2	11032	+ Carbon Brush - 415
	46100	+ Carbon Brush - Except - 415
3	22514	+ Armature - 41, 51
	22689	+ Armature - 42, 50, 53, 55
	803839	+ Armature - 415
4	22692	+ Field Coil - 42, 50, 53, 55
	11024	+ Field Coil - 415
5	34524	+ Lower Bearing - Except 415
6	34120	+ Bag - Less Ring - 41, 42, 55
	22132	+ Bag - Less Ring - 50, 51, 53
	22732	+ Bag - Less Ring - 415
7	34063	+ Felt Fiber - 41, 42, 50, 51, 53
8	34055	+ Fiber Glass Filter - 42, 50, 51, 53, 55
	601950	+ Fiber Glass Filter - 415
9	47013	+* Felt Filter Fastener
10	46464	+ Switch Assm. - 41
	47541	+ Switch Assm. - Except 41
11	34238	+ Bag Ring Gasket - 42, 55
	46137	+ Switch Button - 50, 51, 53, 55
	34565BK	+ Handle - 50, 51, 53



## Cleaning Tools

## Models 41, 42, 50, 51, 53, 55, 415

Ref. No.	Part No.	Description	Ref. No.	Part No.	Description
1	47041	+ Rug Nozzle Lip & Gasket - 50, 51, 53, 55	29	34557	+ Crevice Tool
2	13275	+* Rug Nozzle Lip Screw - 50, 51, 53, 55	30	47533	+ Veriflex Hose Clamp Band
3	55074	+ Rug Nozzle Gasket - 50, 51, 53, 55	31	34559	+ Floor Brush Assm.
4	162312	+ Rug Nozzle Brush Spring	32	34554	+ Floor Brush Swivel Connector - All but Model 415
5	34167	+ Nozzle Brush	33	162286	+ Floor Brush Swivel Bushing - All but Model 415
6	34450PH	+ Litter Picker - 53, 55	34	22771R	+ Floor Brush Nozzle - All but Model 415
9	162604	+ Rivet	35	13253AG	+ Floor Brush Face
10	162313	+* Gasket	36		+ Furniture Brush Comp.
11	48351	+ Swivel & Collar Connector	37		+ Furniture Nozzle
12		+* Retainer	38	31598	+ Furniture Brush Face - All but Model 415
13	34741	+ Rug Nozzle Brush Latch	39	20493	+ Furn. Brush Support - All but Model 415
14		+ Rug & Floor Nozzle Comp.	40	42975	+ Screw - All but Model 415
15	21465314	* Screw - 41, 42, 415	41	21956	+ Brush Guard
16		+ Closure Plate - LH	42	22507	+ Hose Assm. - 50, 51, 53
17		+ Closure Plate - RH	43	22774	+ Hose Assm. - 41, 42, 55
18	34717	+ Litter Picker for Rug Nozzle	44	22526	+ Extension Tube
19	34718	+ Litter Picker Clamp	45	22798	+ Hose Assm. - 415
20	162342	+ Nut	46	162191	+ Lock Washer - 42, 53, 55
21	162344	+* Screw	47	23369002	+* Screw - 42, 53, 55
22		+ Rug Nozzle	48	13142AG	Suction Regulator Button - 42, 53, 55
23		+ Furniture Nozzle	49	162330	+* Sealing Felt - 42, 53, 55
24	34558	+ Dusting Brush Assm.	50		+ Spring Support
25	22770A	+ Dust. Brush Nozzle - 41, 42, 50, 51, 53, 55	51	22653	+ Suction Regulator Spring - 42, 53, 55
26	47553	+ Dust. Brush Support - 41, 42, 50, 51, 53, 55	52	33857	+ Sprayer Comp. - Glass Jar
27	31599	+ Dust. Brush Back - 41, 42, 50, 51, 53, 55	59	21465314	* Diaphragm Attaching Screw
28	22565	+ Mothimizer Bag			